GRÜN SUTRA







Our Mission

- Saving 4x more water
- High quality fiber
- Strong to last long.
- Clean Supply Chain
- Encouraging digital art enthusiasts
- Encouraging the youth with creativity
- Productive ordering methods
- Collaborative engagement towards a better world
- Incorporating Gen-AI for progressive business and fashion

Hemp Fiber Advantages and Benefits

- Fewer inputs required to grow, and less water needed than cotton.
- Industrial hemp is pest and disease resistant; partly due to the fact it grows so fast
- Low lignin levels enable environmentally friendly bleaching without the use of chlorine
- Far more fiber can be harvested from hemp than cotton or flax using the same amount of land
- It's one of the strongest natural fibers
- Less stretch, so clothing retains its shape
- · Its softness increases with use
- When dyed, it retains color better than cotton
- A great insulator
- Anti-bacterial properties
- Excellent breathability
- High abrasion resistance
- Resistant to mold and mildew
- Superior UV blocking attributes

Questionnaire

- Are you aware of hemp products?
- If unaware, are you eager to try attractive bags made from hemp?
- How did you first hear about hemp bags?
- What price range would you prefer for buying hemp bags?
- How often do you purchase hemp bags?
- What primarily influences your purchase of hemp bags?
- Did you know products made from hemp are more reliable than cotton made products?
- Do you wish to share your experience regarding hemp products?

Customer Analytics via Survey



Customer Analytics via Survey Contd.

52 responses 52 responses 52 responses 71.2% 78.8% 75%

Did you know products made from hemp are more reliable than cotton made

How often do you purchase hemp bags?

63.5%

52 responses









Comparative Analysis

Brand	Product	Price	Key Feature
Itshemp	Pouchful Hemp & Cotton 15-inch Backpack (Multicolored)	₹2,099	Its spacious and well- organized interior.
Hempalaya	<u>Day bag pack rolltop</u>	₹5,882.67	The primary feature is the rolltop closure design, allowing the backpack to expand.
Sativabags	<u>The Mini Trio By Sativa</u> <u>Hemp Bags</u>	₹5,284	Compact & portable design suitable for carrying smaller essentials.
Indianhempstore	Eco-Friendly Handbag	₹899	Non-toxic, plant-based, or low-impact dyes in their manufacturing process.



Comparative Analysis Contd.







Hemp Backpack, Day Backpack, Rolltop



You love life, you are active, and you like to travel alaya hemp is your idi







Buddhaland Co Pure Hemp Bag – Small Size for Women | Eco-Friendly Handbag Store . Babtul avet

1,199.00 \$899.00 AUD TO CARL

angane VAdat













More fashion products

Profit Margin

According to our cost sheet analysis, we could estimate the profit margin of 40.48% for each unit of production.

Points to be observed based on the profit margin:

- Availability of raw material at cheaper price.
- Cost of labor is also less because there is no need of qualified or skilled labors.
- Transportation cost is very less due to availability of raw materials in the environment and its low weight property which makes bulk transport easier.

Product Specification

Material Composition:

- Primary Material: Hemp fiber is the main component, known for its durability and eco-friendly properties.
- Blends: Hemp may be blended with other materials such as organic cotton or recycled fibers for added strength or softness.

Design and Style:

- Closure Type: Specifications for zippers, snaps, buttons, or other closure mechanisms.
- Pockets: Number and placement of pockets if the bag has them.
- Prints or Embellishments: Details about any prints, logos, or decorative elements on the bag.

Color Options:

• Green, Grey, Yellow, Maroon, multi-colored.

<u>Lining:</u>

• Cotton, Nylon, Hemp

Environmental Impact:

 The bags are completely eco-friendly, it is biodegradable or recyclable and the natural resources utilization is very less as compared to other fabricbased products like water consumption by plants.

Packaging:

• The bags produced are packaged using eco-friendly materials like cardboards.

Sustainable Features

Features	Ideas
Sustainable Design Generator:	Develop a Generative AI model that can create sustainable designs for buildings or products. The model could take into account factors such as energy efficiency, use of renewable materials, and waste reduction.
Optimized Crop Planning	Use Generative AI to optimize crop planting schedules and layouts for sustainable agriculture. The AI could consider factors such as crop rotation, soil health, water usage, and local climate conditions.
Energy Consumption Forecasting	Build a Generative AI model to predict energy consumption patterns for households or businesses. This could help in planning renewable energy usage and reducing overall energy waste.

Sustainable Features

Features	Ideas
Eco-friendly Route Planner	Create a Generative AI model that can generate the most eco-friendly routes for transportation, considering factors like fuel efficiency, traffic congestion, and distance.
Waste Sorting AI	Develop a Generative AI model that can identify and sort different types of waste for recycling. This could be particularly useful in managing electronic waste, which often contains valuable metals that can be recovered.
Sustainable Fashion Designs	Use Generative AI to create sustainable and fashionable clothing designs. The AI could generate designs that require less fabric or that can be made using eco-friendly materials.

Manufacturing Process



HARVESTING



When harvesting, the plants are cut at 2 to 3 cm above the soil line and then allowed to dry for a few days.

MANUFACTURING

HARVESTING



When harvesting, the plants are cut at 2 to 3 cm above the soil line and then allowed to dry for a few days.

RETTING



Retting is a process involving the use of moisture and microbes to break down the chemical bonds (pectin) holding the hemp stem together, enabling easier separation of the bast from the woody core (the hurd or shiv).

FIBRE SEPARATION



In a process called "breaking", stalks are passed between fluted rollers to crush and break the hurd into small pieces, separating some of the fibre in the process.

HEMP FIBRE YIELD



3.5% of the weight of "green" (unprocessed) industrial hemp can be converted dry line fibre and 1% of it to dry tow.

PAPER PRODUCTION



Incorporating hemp waste into recycled paper materials can improve the performance of the recycled fibers.

Waste Management IN - ACTION

PAPER PRODUCTION



Incorporating hemp waste into recycled paper materials can improve the performance of the recycled fibers.

RECYCLING

REVITALIZATION



Some companies are exploring economically-sound and ecofriendly alternatives to disposal. For instance, spent hemp biomass, which has already been through the extraction process, can be repurposed



Companies like GAIACA Waste Revitalization are working on solutions to manage the waste generated from the hemp industry.

WATER TREATEMENT



Hemp fibers can be used for wastewater treatment. They have distinctive features that make them effective sorption media.

Prices offered by suppliers



1966020

CSIEB20-18





Accessories | Premium Hemp and Recycled Materials | Perfect School Backpack or Travel Bag (Plum) Brant: DME BAGS

-50% *18,949

Inclusive of all taxes EMI starts at ¥919. No Cost EMI available EMI options ~ With Amazon Business, you would have saved ₹372.22 in the last year. Create a free account and save up to 15% today.

Cashback	No Cost EMI	Bank Offer	Par
3 months Prime membership + Rs 2,000 welcome re	Upto ₹853.23 EMI interest savings on Amazon Pay ICICI	Upto ₹850.00 discount on Credit Cards, Bank of Bar	>
1 offer >	1 offer >	14 offers >	10

Free Delivery 10 days Return Secure & Exchange

Brand: TNDY

đ

TNDY Hemp Super Fashion Chest and Should for Both Women & Men 45 ***** 12 ratings

ASAAAAA TETO

-65% *690

Inclusive of all taxes

With Amazon Business, you would have saved ₹372.22 in the last year. Creat account and save up to 14% today.

Offers

Cashback Bank Offer Partner Offers 3 months Prime Upto ₹850.00 Get GST invoice and membership + Rs discount on Credit save up to 28% on business purchases. 2,000 welcome re. Cards, Bank of Bar.. 1 offer : 14 offers > 1 offer > 0 2 0

Amazon

Delivered

Secure

Colour: Blue

Product (God Shiva Designed) 3.9 ★★★★☆ 11 ratings

Policy

Free Delivery 10 days Return Warranty

& Exchange

-70% *744

M.R.P. 32,500 Inclusive of all taxes Enjoy great benefits! Get Amazon Pay ICICI credit card approved in **30**

minutes & enjoy 3% back (Rs.22.32). With Amazon Business, you would have saved ₹372.22 in the last year. Create

a free account and save up to 4% today.

Cashback 3 months Pri membership 2,000 welcon 1 offer >	me + Rs ne re	Bank Offer Upto ₹1,500.00 discount on select Credit Cards, selec 30 offers >	Partr Get G save c busin 1 offe	ST invoice a pup to 28% of ess purchase
0	4	4	£	
10 days Returnable	Amazon Delivered	Free Delivery	Secure transaction	

Cost Sheet

Cost	Sheet for Hemp Bag	
Description		Amount
Opening Stock - Raw Material	1,00,000.00	
Add: Hemp fabric	5,00,000.00	
Add: Zippers	20,000.00	
Add:Stickers	10,000.00	
Add: Thread(Hemp based)	5,000.00	
Add: Direct expenses	10,000.00	
Add: Direct labour cost	50,000.00	
Less: Closing Stock - Raw Material	50,000.00	
PRIME COST (A)	6,45,000.00	
Add:- Over Heads Expenses Factory		
Rent - Factory	10,000.00	
Electricity Charges	5,000.00	
Salaries of Production Supervisors	35,000.00	
Other Salaries	20,000.00	
Insurance - Factory	5,000.00	
Depreciation - Factory	2,000.00	
WORKS COST INCURRED	7,22,000.00	
Add: Opening Stock - Work in Progress	30,000.00	
Less: Closing Stock - Work in Progress	15,000.00	

Cost Sheet Contd.

7,37,000.00
3,000.00
2,000.00
1,000.00
500.00
7,43,500.00
14,000.00
10,000.00
7,47,500.00
3,000.00
20,000.00
2,000.00
2,000.00
38,725.00
3,000.00
8,16,225.00
12,00,000.00
20,16,225.00

Actual Cost Analysis

Actual cost = Direct Materials Cost + Direct Labor Cost + Manufacturing Overhead Cost

- = 535000 + 50000 + 77000
- = 662000
- The total actual cost for the firm is ₹ 662000.
- Direct Material Cost to the company is merely ₹ 535000
- Direct Labor Cost is very efficient and sums the total ₹ 50000
- Manufacturing overhead cost bears a sum of ₹ 77000 and needs to be decreased.

Target Cost Analysis

The target cost is the maximum amount a company is willing to spend on a product, project, or service. The selling price is the listed price of the product or service that customers pay.

Target Cost = Expected Selling Price – Desired Profit Margin

Target Cost = ₹900 – ₹535.655 = ₹364.345

The above calculation shows that we achieved target cost of ₹364.345 at a profit margin of ₹535.655 (40.48%) while selling the product at ₹ 900 each.

Cost Reduction Analysis

Technology Integration:

Application:

Adopt technology solutions to enhance efficiency in production, order processing, and inventory management.

Utilize e-commerce platforms and digital marketing to reach a broader customer base.

Benefits:

Improved operational efficiency.

Expanded market reach without significant overhead costs.

Cost Reduction Analysis Contd.

Customer-Centric Costing:

Application:

Understand customer preferences and willingness to pay for eco-friendly and sustainable products.

Align product features and quality with customer expectations to justify price points.

Benefits:

Improved customer satisfaction and loyalty.

Ability to price products competitively based on perceived value.

